



The Perkins 2800 Series is a family of well-proven 6 cylinder 16 and 18 litre inline diesel engines, designed to address today's uncompromising demands within the power generation industry with particular aim at the standby market sector. Developed from a proven heavyduty industrial base, the engine offers superior performance and reliability.

The 2806A-E18TAG1A is a turbocharged and air-to-air charge cooled, 6 cylinder diesel engine of 18 litres capacity. Its premium features provide economic and durable operation, low gaseous emissions and advanced overall performance and reliability.



# 2800 Series 2806A-E18TAG1A

Diesel Engine – ElectropaK

574 kWm at 1500 rpm 598 kWm at 1800 rpm

## **Economic Power**

- Mechanically operated unit fuel injectors with electronic control combined with carefully matched turbocharging give excellent fuel atomisation and combustion with optimum economy.
- Low emissions result from electronic control of fuel injected.

## **Reliable Power**

- Developed and tested using the latest engineering techniques and finite element . analysis for high reliability, low oil usage and low wear rates.
- High compression ratios also ensure clean rapid starting in all conditions. н.
- Support comes from a worldwide network of 4,000 distributors and dealers.

## Compact, Clean and Efficient Power

- Exceptional power to weight ratio and compact size give optimum power density with easier installation and cost effective transportation.
- Designed to provide excellent service access for ease of maintenance.
- The availability of a low emissions specification allows minimum environmental impact through operation, and complies with all major emissions legislation. The standard specification model provides superior fuel consumption which maximises engine efficiency.

This engine does not comply with harmonized international regulated emissions limits.

Engine Speed (rev/min)	Type of Operation	Typical Generator Output (Net)		Engine Power			
				Gross		Net	
		kVA	kWe	kWm	bhp	kWm	bhp
1500	Baseload Power Prime Power Standby (maximum)	450 600 660	360 480 528	407.3 539.7 592.7	546 724 795	391 522 574	524 700 770
1800	Prime Power Standby (maximum)	625 687	500 550	567.7 623.0	761 835	543 598	728 802

The above ratings represent the engine performance capabilities to conditions specified in ISO 8528/1, ISO 3046/1:1986, BS 5514/

- Derating may be required for conditions outside these; consult Perkins Engines Company Limited. Generator powers are typical and are based on an average alternator efficiency and a power factor (cos. 0) of 0.8. Fuel specification: BS 2869: Part 2 1998 Class A2 or ASTM D975 D2. Lubricating oil: 15W40 to API CG4.

Rating Definitions Baseload Power: Power available for continuous full load operation. Overload of 10% permitted for 1 hour in every 12 hours operation.

Prime Power: Power: Power available at variable load with a load aptraction exceeding 80% of the prime power rating. Overload of 10% is permitted for 1 hour in every 12 hours operation.

Standby Power: Power available in the event of a main power network failure up to a maximum of 500 hours per year of which up to 300 hours may be run continuously. Load factor may be up to 100% of standby power. No overload is permitted.

## 2800 Series 2806A-E18TAG1A

## Standard ElectropaK Specification

#### Air inlet

Mounted air filter

#### Fuel system

- Mechanically actuated electronically controlled unit fuel injectors with full н. authority electronic control
- Governing to ISO 8528-5 class G2 with isochronous capability
- Replaceable 'Ecoplus' fuel filter elements with primary filter/water ×. separator
- Fuel cooler .

#### Lubrication system

- Wet sump with filler and dipstick ×.
- Full-flow replaceable 'Ecoplus' filter .
- Oil cooler integral with filter header

#### Cooling system

- Gear-driven circulating pump н.
- Mounted belt-driven pusher fan
- Radiator incorporating air-to-air charge cooler, (supplied loose) .
- System designed for ambients up to 50°C
- Low coolant level switch н.

#### **Electrical equipment**

- 24 volt starter motor and 24 volt 70 amp alternator with DC output .
- ECM mounted on engine with wiring looms and sensors .
- 3 level engine protection system

#### Flywheel and housing

- High inertia flywheel to SAE J620 size 18
- SAE '0' flywheel housing .

#### Mountings

Front engine mounting bracket

#### Literature

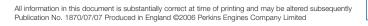
User's Handbook

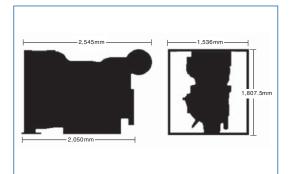
### **Optional Equipment**

- 110 volt/240 volt immersion heater .
- Additional speed sensor ÷.
- Temperature and pressure sensors for gauges .
- Electric hours counter .
- Air filter rain hood ×.
- Twin starters/facility for second starter .
- Tool kit
- Parts manual/Workshop manual -

## **Perkins**

Perkins Engines Company Limited Peterborough PE1 5NA United Kingdom Telephone +44 (0)1733 583000 Fax +44 (0)1733 582240 www.perkins.com





Fuel Consumption									
Engine Speed	1500 r	rev/min	1800 rev/min						
Engine Speed	g/kWh	l/hr	g/kWh	l/hr					
Standby	201	134	203	141					
Prime power	203	123	202	127					
Baseload power	199	90	-	-					
75% of prime power	199	90	201	95					
50% of prime power	203	61	210	66					

## General Data

Number of cylinders Cylinder arrangement Cycle Induction system

Combustion system Cooling system Bore and stroke Displacement Compression ratio Direction of rotation

Total lubrication system capacity Total coolant capacity Total dry weight Dimensions

#### 6

Vertical in-line 4 stroke Turbocharged and air-to-air charge cooled Direct injection Water-cooled 145 mm x 183 mm 18.1 litres 14.5:1 Anti-clockwise, viewed on flywheel 62 litres

61 litres 2050 ka Length 2545 mm Width 1536 mm Height 1807.5 mm

Final weight and dimensions will depend on completed specification

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